

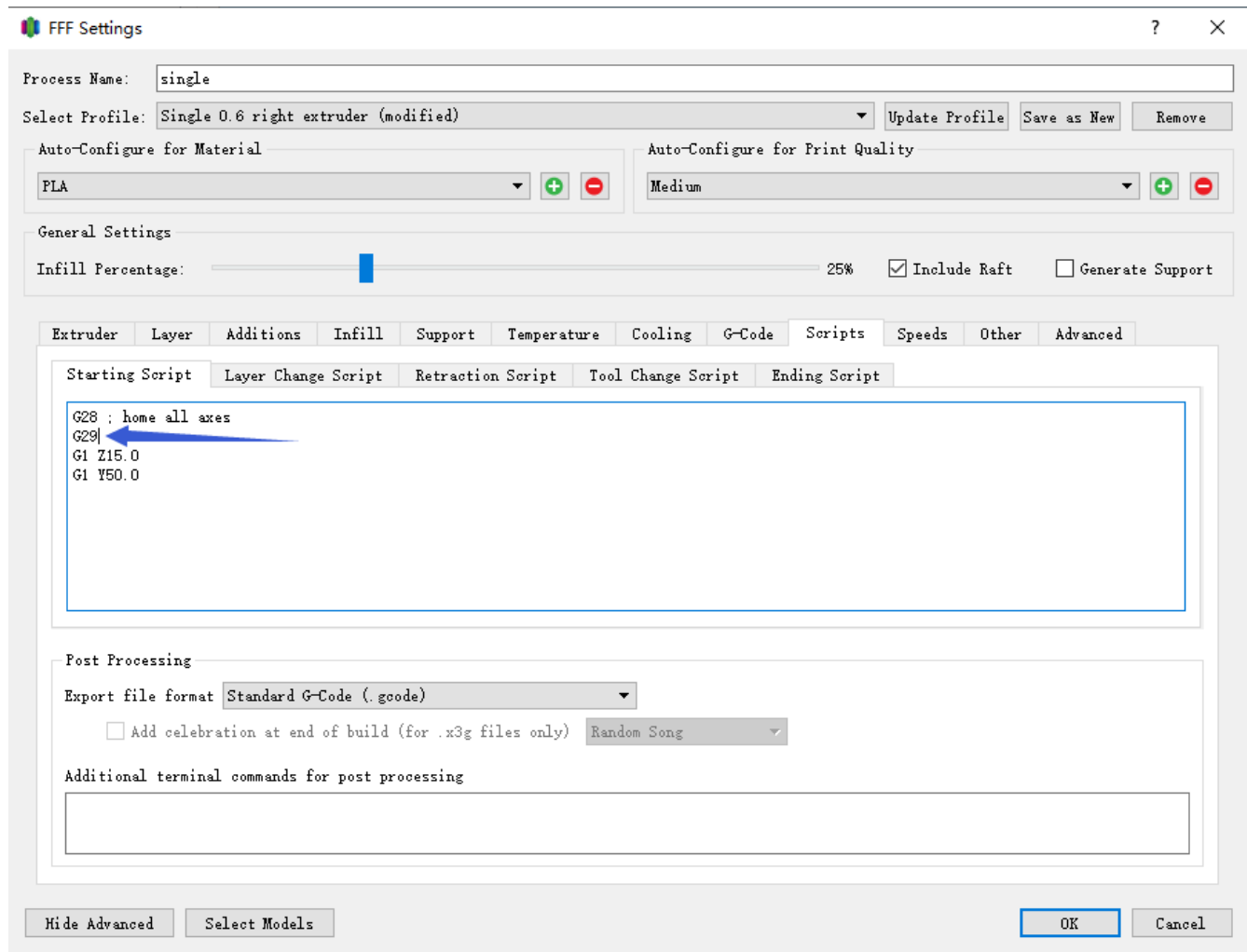
Firmware 1.3.2.17

This version is mainly designed for whether or not to add G29 to the slicing software.

Please upgrade the MT2X user. If you are used to the previous printing method, you can not upgrade.

In other words, if you don't want to add G29 to the slicing software, then you can.

E.g,



Before updating, please record the following parameters.

Main menu → Multoo → probe offset,
Main menu → Multoo → E2 offset to E1 → X offset
Main menu → Multoo → E2 offset to E1 → Y offset
Main menu → Multoo → E2 offset to E1 → Z offset

Then you can update the firmware.

After the update, set the above four parameters back.

Main menu → Multoo → probe offset, set back

Main menu → Multoo → E2 offset to E1 → X offset, set back

Main menu → Multoo → E2 offset to E1 → Y offset, set back

Main menu → Multoo → E2 offset to E1 → Z offset, set back

Main menu → Multoo → confirm settings

Then, execute Main menu → Prepare → Bed leveling

Then you can no longer add G29 in the slicing software.

FFF Settings

Process Name: single

Select Profile: Single 0.6 right extruder Update Profile Save as New Remove

Auto-Configure for Material: PLA + -

Auto-Configure for Print Quality: Medium + -

General Settings

Infill Percentage: 25% ☒ Include Raft ☐ Generate Support

Extruder Layer Additions Infill Support Temperature Cooling G-Code Scripts Speeds Other Advanced

Starting Script Layer Change Script Retraction Script Tool Change Script Ending Script

G28 ; home all axes
G1 Z15.0
G1 Y50.0

Post Processing

Export file format: Standard G-Code (.gcode)

☐ Add celebration at end of build (for .x3g files only) Random Song

Additional terminal commands for post processing

Hide Advanced Select Models OK Cancel



MULTOO 3D PRINTER

Yiwu Mantuo Intelligent Technology Co.,Ltd